

**NETZSCH**

Proven Excellence.



## Chemical, Pulp & Paper

Product Overview, Technology and Application Areas

Pumps & Systems



# PRODUCTS AND COMPONENTS

## Competence and innovative solutions for reliability and operational safety

Within the Business Unit Pumps & Systems the Business Field Chemical, Pulp & Paper offers, individual solutions for various process industries such as the chemical industry, pulp and paper production, explosives manufacturing, ceramic industry, paint fabrication as well as petrochemical and many other primary industries worldwide.

### NEMO®

#### Progressing Cavity Pumps

- Standard pumps
- Hopper pumps
- Metering pumps
- Immersible pumps
- High pressure pumps  
(Injection pumps)
- Custom built pumps

### NETZSCH Engineering

- Testing and quality control
- Inspection and certification
- Special documentation

### TORNADO®

#### Rotary Lobe Pumps

- Elastomer-Metal Pumps
- Metal-Metal Pumps

### NOTOS® Multi Screw Pumps

- 2NS Series
- 3NS Series
- 4NS Series

### NETZSCH Accessories

- Protection devices
- Pressure relief valves
- Controls
- Trailers
- Tools

## How fortunate to be able to choose

In a dynamic, economic environment where safety, reliability and effectiveness is absolutely important, the selection of the right pump is vital. The continuous development of our NEMO® Progressing Cavity Pumps, TORNADO® Rotary Lobe Pumps and NOTOS® Multiple Screw Pumps ensures the optimal solution for your individual application.

## Always the right product

So far we delivered over 1,000,000 pumps with 150,000 of them for the chemical industry. For each individual application, the technically most suitable pump is chosen. As one of only a few producers we can give you unbiased advice about which rotary positive displacement pump type best matches your specific application and requirements.

## We are where you are

Competent and trustworthy advice on-site guarantees optimal service with fast response and delivery times. With a workforce of 3,800 at numerous production sites all over the world—210 sales and service branches in 36 countries on 5 continents—we are close to you wherever you are.

# WE ARE IN ANY CASE

## your reliable Partner

Substances endangering health and the environment, highly viscous fluids containing dry solids or shear sensitive fluids require pumps capable of conveying the most difficult media in hermetically closed systems without compromising safety. For more than 60 years NETZSCH has provided such pumps to the process industry – as a competent partner, aware of its specific requirements and demanding applications.

After many years of being certified according to DIN EN ISO 9001, we are able to meet your requirements regarding quality assurance, reliability and service. Our extensive quality management guarantees the conformity of our products with all common national and international standards. Our state-of-the-art testing facilities allow us to test under full operational conditions. The tests are documented; test procedures and certificates are submitted or provided.

### Testing and Quality Control

- Function and performance tests
- Measurement of NPSH values
- Pressure and sealing tests
- Sound level measurements
- Vibration tests
- Radiation tests
- Dye Penetrant Testing (DPT)
- MPI (Magnetic Particle Inspection)
- PMI (Positive Material Identification)

### Inspection and Certificates

- Material test according to EN 10 204 / DIN 50 049 and other standards
- Certificate of conformity according to directive 94/9/EG (ATEX100a)
- Certificate of conformity according to CE directive
- Certificate of auditing offices (Lloyds Register of Shipping, Germanischer Lloyd, CSA, CCC, DNV, TÜV, GOST-R, etc.)

### Documentation

- Quality plans
- Production schedules
- Dimensional and sectional drawings
- Construction plans
- Welding procedure and qualification documentation
- Painting and coating documentation
- Operating and maintenance manuals

Upon request, we will submit all pertinent documentation and certificates of independent classification societies.



# EXAMPLES OF APPLICATIONS

## Conveyance of waste paper

In a Bavarian paper factory, the *NEMO*® progressing cavity pump technology is used for feeding a 9 ft. /3 m wide screen belt inside of a concentrator. Around 220 gpm / 50 m<sup>3</sup>/h of the 131°F /55 °C hot pulp, which has an abs. dryness (wood moisture) of eleven to twelve per cent, is evenly and continuously applied to the belt concentrator with 50 psi /3.5 bar. After this dehydration process, surplus waste paper, which cannot be immediately processed, is brought to another production site with spare capacity. At this point the waste paper is almost dry with 42% abs. dryness and is loaded onto a truck using a wheel loader. Thanks to the smooth conveying principle, valuable waste paper is retained in phases of overproduction and put to further reasonable use.



NEMO® pumps waste paper

## In the paper industry: conveying kaolin slurry quickly and reliably

The demand in paper production for kaolin is high. In large factories, the raw material is sometimes delivered in tankers by rail. Special pumps are required to empty the tanks quickly to save time and costs. The flexible and compact *TORNADO*® rotary lobe pumps work in even constricted locations, so that just one square meter per pump is enough to convey the kaolin.

The special properties of the conveyor medium were also an important consideration. The individual particles have a layered structure and are generally just a few µm in size. Kaolinite itself is quite soft at 2.5 on the Mohs scale. However, the additional proportions of feldspar and quartz can make the clay – which is mainly

softened to a slurry for processing – quite abrasive. The pump therefore had to be designed to withstand more challenging media during everyday use as well, and to deliver consistent performance.

The self-priming *TORNADO*® pump operates via displacement, transporting the conveyor medium continuously from the suction to the pressure side using two intermeshing rotors. Almost all types of media can be transported smoothly in this way, from low-viscosity and high-viscosity materials such as thixotropic or dilatant substances to sticky and non-sticky or shear-sensitive materials. The pump also handles particle sizes of up to 3" / 70 mm with ease. The transported volume can be regulated easily via the rotation speed. Volumes of up to 4,402 gpm / 1,000 m<sup>3</sup>/h can be achieved depending on size.



TORNADO® T1 conveying kaolin slurry

# EXAMPLES OF APPLICATIONS

## Latex Dispersions as a Base Chemical

Due to their features, *NEMO*<sup>®</sup> *progressing cavity pumps* or *TORNADO*<sup>®</sup> *rotary lobe pumps* are suitable for pumping latex dispersion as a base chemical for paint production. Coagulating binders in the pumped fluid quite often affect the function of the shaft seal. Therefore, shaft seals are selected with regard to the individual fluid.

## Conveyance of Liquid Explosives

Liquid explosives are pumped by *NEMO*<sup>®</sup> *progressing cavity pumps*. The special design of the drive train prevents sparking inside the pump. Another safety feature is the special make of the stator tube. Additionally, in explosives production great care is taken with regard to dry running and overpressure protection. NETZSCH dry running and pressure protection units provide this security. This equipment increases the operational reliability of the pump and your process, reducing down time. Critical conditions within the pump are avoided.

## Applications in the Petrochemical Industry

In the petrochemical industry aromatic hydrocarbons contained in the pumped fluids cause problems quite often because such substances generate swelling of stators and joint seals. The use of suitable elastomers or stators made from solid materials in *NEMO*<sup>®</sup> *progressing cavity pumps* prevents swelling and guarantees the operational reliability of your plant.



*NEMO*<sup>®</sup> pumps are conveying latex dispersions

# Specialized

## PRODUCTS AND COMPONENTS

For the variety of applications in the process industry there is no standard solution. Therefore, we construct pumps individually designed for your purposes. In addition to the different materials and types of shaft seals, other pump versions and options are available, including:

- NEMO® immersible pumps with a submerged depth of up to 33 ft / 11 m are used for emptying barrels, containers, tanks, etc. They are also used where space is limited and when cavitation may be a danger or in case of low NPSH values.
- NEMO® progressing cavity pumps with hopper inlets for highly viscous and/or dewatered fluids and the ability to match the hopper inlet to the equipment dimensions.
- NEMO® high pressure progressing cavity pumps up to 1,044 psi / 72 bar differential pressure.
- NEMO® progressing cavity pumps with heating or cooling jackets.
- Pump flanges according to normal standards such as DIN, ANSI, JIS.
- Pump designs according to API 676.

### Application Example

On drilling ships there are collection tanks holding a mixture of crude oil with sand, sea water and xylene. The tanks have to be emptied from above and the mixture has to be pumped at a pressure of about 290 psi / 20 bar for supplementary treatment. For this application NEMO® immersible BT range pumps made from duplex steel (1.4462, UNS S31803/ UNS 32205) with Viton (FPM) stators and an NPSH(r) value of 0.3 ft / 0.1 m are fitting. Due to the high content of volatile hydrocarbon and the danger of cavitation, a pump with a low NPSH requirement should be used.

### Drives

For NEMO® progressing cavity pumps and TORNADO® rotary lobe pumps, all types of electrical drives can be used:

- Helical gear drives
- Electric motors
- Mechanically adjustable variable speed drives
- Drives in combination with frequency inverters for speed control
- Drives suitable for use in explosive areas

For special applications we offer pumps with hydraulic or pneumatic drives. Mobile units are equipped with internal combustion engines.





# Materials for Applications

## IN THE PROCESS INDUSTRY

Variety and complexity of applications in the process industry require individual handling of each application. For this reason, the selection of the right materials is a prerequisite for the dependable function and operational safety of your pump.

### Stator Materials

The materials used for NETZSCH original stators include elastomers such as

- NEMOLAST® S31
- NEMOLAST® S45
- NEMOLAST® S65
- NEMOLAST® S91
- NEMOLAST® S61T
- Polyurethane (PUR)
- Silicone Rubber (SI)

These materials, available in dark and light compounds, are mostly used for NEMO® progressing cavity pumps in the process industry. Because NETZSCH controls its own elastomer technology, a

continuous improvement of our elastomer compounds is ensured. Our quality assurance includes a check of each stator and a trace of all components back to the different constituents of the compound.

The production of stators made from solid materials like PTFE, PVC, polypropylene, grey cast iron and brass completes our current product program. These materials are used in cases where elastomer stators are not suitable. Typical applications are fluids to be pumped at high temperatures and/or fluids containing aromatic hydrocarbons.

### Rotor Materials and Coatings

Many fluids in the process industry contain abrasive components which have to be taken into consideration when selecting pump materials. In many cases the use of wear resistant, chrome-plated NETZSCH original rotors in connection with the appropriate

pump design prevents early wear when, for example, pumping starch suspension or lime milk. For the conveyance of highly abrasive and/or high-chloride components, NETZSCH original rotors coated with chromium carbide are available. This coating is mostly used for pumping caolin or titanium dioxide suspensions and highly corrosive gypsum slurries with a high dry solids content from flue gas desulphurisation. Thus, the service life of the rotors is enormously increased.

Mineral slurries like ceramic slip, which are extremely abrasive, present a special challenge for the wearing life of rotors. For these applications, the NEMO CERATEC® rotors made from solid ceramics have proven their excellence. The NEMO CERATEC® ceramic rotors have a surface hardness of more than HV 2.500 which makes them wear resistant to an extreme degree. In addition, this material is also very resistant to chemical corrosion across the whole pH range.

## Materials for Pump Housings and Rotating Parts

For many applications in the process industry standard materials like CrNiMo 17-12-2 stainless steel and cast iron are a great fit. These applications include the conveyance of polymer solutions, various acids and alkaline solutions, crude oil, galvanic sludge, cement slurries and many others. However, for aggressive fluids there is a variety of metallic materials available, e.g.:

### Duplex-Steel (1.4462, UNS S31803/S32205)

for the conveyance of various chlorinated fluids like leachates, oil/sea water mixtures, sludges generated by flue gas desulphurisation

### Uranus® B6 (1.4539, UNS N08904-904L-SS2562 Grade 2)

for the conveyance of fluids containing sulphur, phosphor and/or hydrochloric acids as well as other aggressive fluids

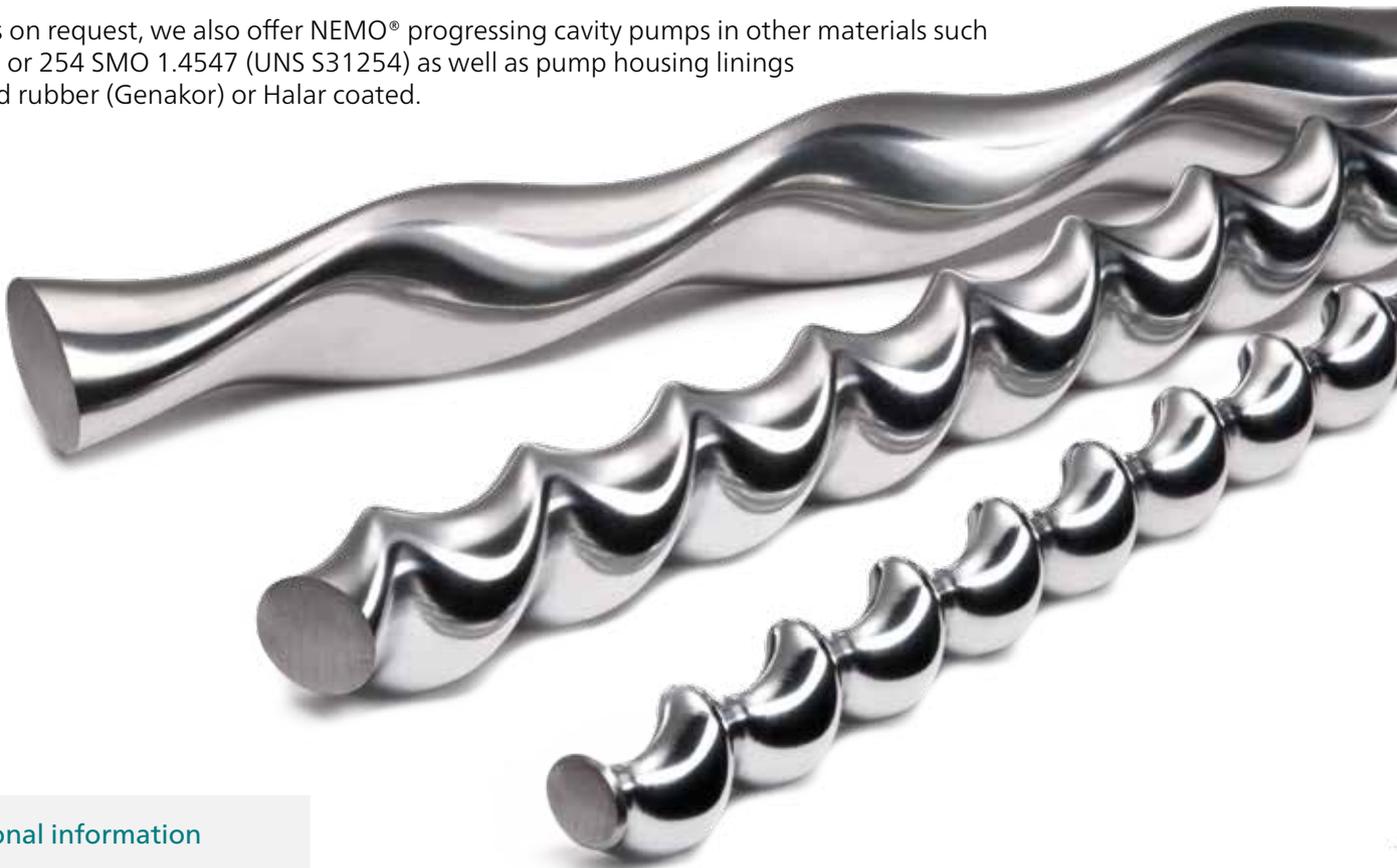
### Hastelloy® B and C (2.4610, Alloy C-4, N 06455 and 2.4617 Alloy B2 N10665)

for the conveyance of highly oxidizing fluids like aqueous solutions of bromine, chlorine, chlorites and hydrochlorites, ethanoic acid and formic acids

### Titanium Grade 2 (3.7035, UNS R50400)

for the conveyance of concentrated ferric chloride solutions

Solutions on request, we also offer NEMO® progressing cavity pumps in other materials such as Monel or 254 SMO 1.4547 (UNS S31254) as well as pump housing linings from hard rubber (Genakor) or Halar coated.



#### Additional information

NEMO CERATEC®  
Brochure NPA · 347

# Materials for our Pumps

## IN THE PROCESS INDUSTRY

### Shaft Seals

Apart from the selection of the right materials, the correct design of the shaft seal is vital for smooth operation. Shaft seals prevent the fluid from leaking through the pump housing into the atmosphere. We use various seal types, all of them specifically selected for the fluid and the safety requirements of the user.

### Supply Systems

For smooth and safe operation of shaft seals additional equipment is often required to circulate clean buffer fluid through the seal. Depending on the type of shaft seal and the properties of the pumped product, various dead end or circulation systems according to API 610/682 are used:

- for avoiding deposits of solids from the fluid between the seal faces.
- to compensate for leakage of the buffer fluid.
- for preventing any leakage reaching the atmosphere.
- for lubricating the atmospheric side seal in a double acting mechanical seal arrangement.

### Other Seal Types

For special applications many other varieties of seals are available:

- Lip seals with or without flushing.
- Gland packing with or without flushing or buffer fluid.
- Pumps with magnetic couplings (no seals) for highest safety requirements when pumping dangerous fluids, which are harmful to health and the environment e.g. the conveyance of isocyanate.



## Single acting Mechanical Seal

Bi-directional single acting mechanical seals are used for fluids or suspensions which are not toxic, harmful to the environment or the process. Such mechanical seals are used for fluids which do not tend to cure or stick. Various types are available.

## Construction Design

- Balanced or unbalanced.
- With single or multiple springs for fluids of low viscosity and/or fluids with low dry solids content.
- With elastomer bellows for high solids and fiber content and for abrasive fluids.
- Encapsulated mechanical bellows seal for highly viscous fluids with high solids content.
- With flush or non pressurized quench to avoid dry running in vacuum operation or vertical installation of the pump and for adhesive and crystalline fluids.
- With knife edge for additional protection for fluids prone to coagulation.

## Double acting Mechanical Seal

Double acting mechanical seals are mostly used for a smooth and leak-free operation when pumping dangerous matter. Other reasons for using double acting mechanical seals are high demands on the service life of the seal faces or if the fluid should have no contact with the atmosphere. Regardless of the fluid—whether solids free, low or high in solids content, low or high in viscosity, abrasive, sticky, prone to crystallization or otherwise problematic—different designs of seals can be used.

## Types of Seals

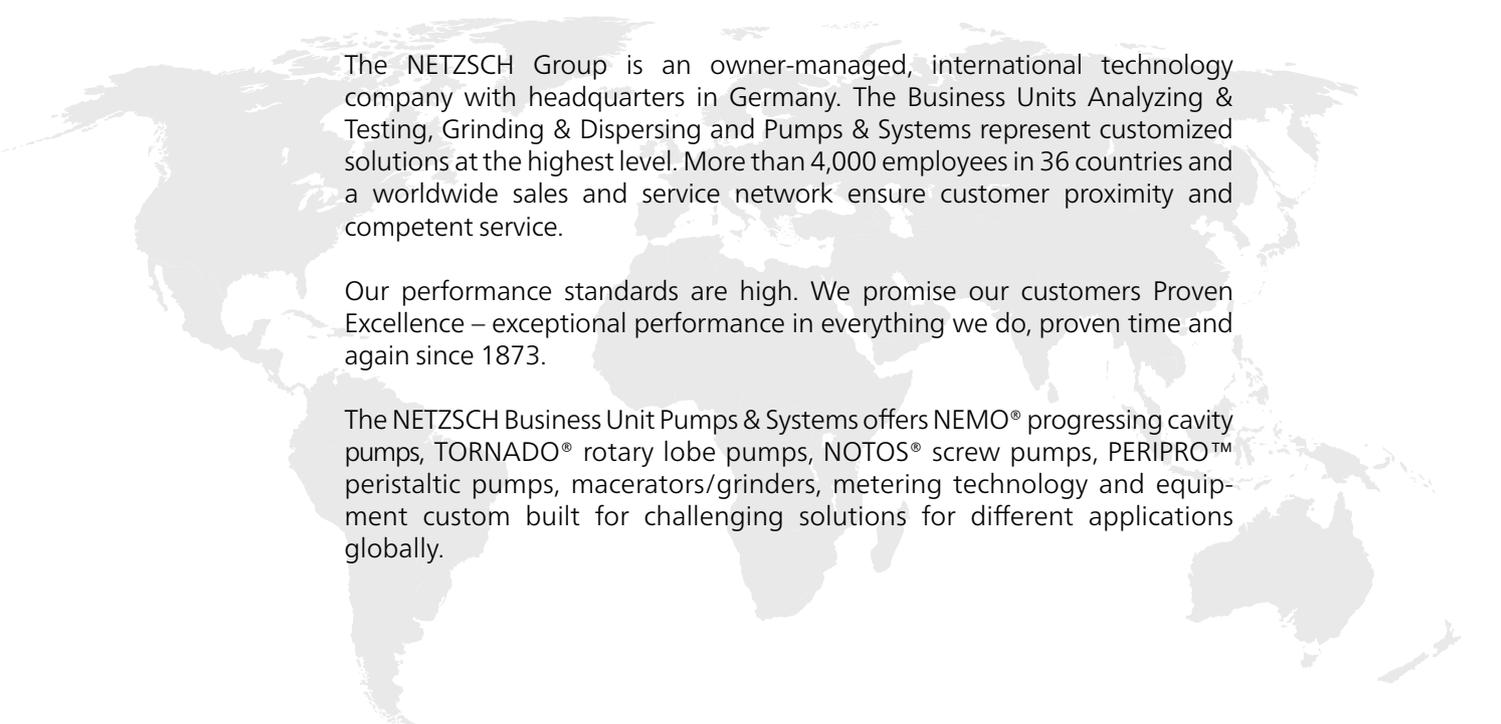
- Bi-directional back-to-back arrangement with pressurized buffer fluid for conveying fluids with a high dry solids content to guarantee long service life because only clean fluid reaches the seal faces, for reliable sealing if operating under vacuum.
- Bi-directional tandem arrangement with atmospheric pressure quench system for higher safety when pumping solids free, non-adhesive or dangerous fluids, if contact between the fluid and the atmosphere must be avoided.

### Further information

Service and Aftermarket  
Brochure NPA · 400



We can supply a variety of API Seal Plans to fit your requirements to protect the mechanical seals in your pump.



The NETZSCH Group is an owner-managed, international technology company with headquarters in Germany. The Business Units Analyzing & Testing, Grinding & Dispersing and Pumps & Systems represent customized solutions at the highest level. More than 4,000 employees in 36 countries and a worldwide sales and service network ensure customer proximity and competent service.

Our performance standards are high. We promise our customers Proven Excellence – exceptional performance in everything we do, proven time and again since 1873.

The NETZSCH Business Unit Pumps & Systems offers NEMO® progressing cavity pumps, TORNADO® rotary lobe pumps, NOTOS® screw pumps, PERIPRO™ peristaltic pumps, macerators/grinders, metering technology and equipment custom built for challenging solutions for different applications globally.

## Proven Excellence.■

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